Functional Fibres for Fire-Resistant Concretes
For Improved Fire Resistance and Reduced Spalling

Since the 1980’s the PB EUROFIBER brand has made a name for itself as a performance additive to improve construction materials. Our functional fibres are used to optimise product and processing properties in a wide variety of technical products including concretes, cement-based mortars, adhesives and dry-mix compounds. PB EUROFIBER has been successfully used to enhance the fire resistance of concretes and cement mortars since the 1990’s.

Test specimens after fire testing: specimen with and without fibres.

Tunnel Construction
- Precast tunnel lining rings (TBM process)
- In-situ concrete inner shell
- Top-down construction
- Shotcrete, jetcrete

Underground Structures
- Underground car parks
- Basements
- Underground railway stations

Building Construction
- High-rise building cores
- Storey ceilings
- Stairway / elevator escape paths
- Steel cladding
- Fire walls
- And fireproof mortar products

baumhueter extrusion GmbH
Lüemernweg 186
D-33378 Rheda-Wiedenbrück
Germany
phone: +49 (0) 5242/5 95 -110
e-mail: aba@baumhueter.de
www.baumhueter.de
Spalling Protection Fibres: How They Work

In the event of a fire, the PP-fibres embedded in the concrete melt, creating a permeable capillary network which permits escape of the gases evolved. Special PP grades with low melt viscosity rates provide enhanced fire resistance as shown by tests conducted with concretes of various types. The results:

- Reduced spalling
- Upgraded structural safety

Product Range (other products also available)

**Standard Fibres**

<table>
<thead>
<tr>
<th>Product</th>
<th>Diameter µm</th>
<th>Fibre Length mm</th>
<th>dtex g/10.000 m</th>
<th>Fibre Count approx.10^6/kg</th>
<th>Theoretical Length approx. km/kg</th>
<th>Certifications</th>
</tr>
</thead>
<tbody>
<tr>
<td>PB EUROFIBER REF 503</td>
<td>20/3</td>
<td>19.8</td>
<td>2.8</td>
<td>1200</td>
<td>3600</td>
<td>(1, 2)</td>
</tr>
<tr>
<td>PB EUROFIBER REF 506</td>
<td>20/6</td>
<td>19.8</td>
<td>2.8</td>
<td>600</td>
<td>3600</td>
<td>(1, 2)</td>
</tr>
<tr>
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<td>18.0</td>
<td>2.3</td>
<td>725</td>
<td>4350</td>
<td>(2)</td>
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<tr>
<td>PB EUROFIBER PRO-MIX</td>
<td>32/6</td>
<td>31.7</td>
<td>7.2</td>
<td>230</td>
<td>1400</td>
<td>(1, 2, 3)</td>
</tr>
</tbody>
</table>

**High-Performance Fibres**

<table>
<thead>
<tr>
<th>Product</th>
<th>Diameter µm</th>
<th>Fibre Length mm</th>
<th>dtex g/10.000 m</th>
<th>Fibre Count approx.10^6/kg</th>
<th>Theoretical Length approx. km/kg</th>
<th>Certifications</th>
</tr>
</thead>
<tbody>
<tr>
<td>PB EUROFIBER HPR</td>
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<td>15.4</td>
<td>1.7</td>
<td>1000</td>
<td>5900</td>
<td>(1, 2)</td>
</tr>
<tr>
<td>PB EUROFIBER HPR</td>
<td>20/6</td>
<td>19.8</td>
<td>2.8</td>
<td>600</td>
<td>3600</td>
<td>(1, 2)</td>
</tr>
<tr>
<td>PB EUROFIBER HPR</td>
<td>32/6</td>
<td>31.7</td>
<td>7.2</td>
<td>230</td>
<td>1400</td>
<td>(1, 2)</td>
</tr>
</tbody>
</table>

HPR (Heat Prompt Reaction) / High-Performance PP Fibres / Patented Technology

What sets PB EUROFIBER HPR apart from conventional PP anti-spalling fibres is its outstanding flow capability in the molten state. In the event of fire, this ease of flow permits quick and efficient formation of a permeable capillary network which vents off vapour pressure from the concrete, therefore reducing more efficient spalling.

HPR-Fibres / Advantages over Conventional Spalling Protection Fibres:

- Approx. up to 40 - 50 % lower fibre dosage
- Lower fibre costs per m³ concrete in most cases
- Ease of processing
- Reduced need for concrete additives such as flow agents, stabilizers, etc.
- Increased stability of the concrete
- Reduced impact on slump behaviour

Test specimens shown after the fire testing:

Specimen with no fibre additives

With 0.9 kg/m³ PB EUROFIBER HPR

All information and data in this brochure are provided without engagement. We recommend evaluation of product suitability by appropriate testing before use.